#### 2014 Southern Wisconsin Vegetable Production Workshop







# Peppers

	<b>Chris McGuire</b>	Steve Pincus	Chris Upper
	<b>Two Onion Farm</b>	Tipi Produce	The Tree Farm
Location	Belmont	Evansville	Town of Berry
Acres in Vegetables	4	50	15
Acres in Peppers	0.15	2.2	1.5
How These Tasks are Done for Peppers			
field prep/tillage	with a tractor	with a tractor	with a tractor
transplanting	by hand	with a tractor	with a tractor
cultivating	do not do this task for peppers	with a tractor	with a tractor
spreading amendments	by hand	with a tractor	with a tractor
mulch laying	by hand	with a tractor	do not do this task for peppers
laying irrigation lines	with a tractor	with a tractor	by hand
laying row cover	do not do this task for peppers	by hand	do not do this task for peppers
trellising	by hand	do not do this task for peppers	do not do this task for peppers
spraying for pests, diseases, or weeds	do not do this task for peppers	with a tractor	with a tractor
harvesting	by hand	by hand	do not do this task for peppers
mowing cover crops or crop residues	with a tractor	with a tractor	with a tractor
incorporating cover crops or residues	with a tractor	with a tractor	with a tractor
Farming Style	certified organic	certified organic	conventional

#### Propagation

			We raise about 25 different types of
			peppers (sweet and hot). Because seed
			companies frequently drop varieties with
		Green/Red Bells: Red Knight, Socrates,	minimal notice, we plant more than one
		Double Up, Karma	variety of many types of peppers. This
		Green/Yellow Bells: Flavorburst	gives us the opportunity to choose better
		Green/Orange Bells: Milena	varieties, and to respond easily when
		Italian: Carmen	varieties disappear. In any given year we
	Sweet Bell: Bianca	Chilis: Masivo poblano; Hot Rod serrano;	may have well over 50 types of peppers in
Varieties	Sweet Italian: Carmen	Jalafuego jalapeno	our fields.
	Up to now we have used Johnny's 512		
	mix from Johnny's Selected Seeds. In	We make our own mix with peat, perlite,	
	2014 we are switching to homemade mix	vermiculite, Purple Cow compost, alfalfa	
	with compost (from Purple Cow	meal, feather meal, Sustane 8-4-4, lime,	
	Organics), peat moss, vermiculite, kelp	soy meal, bone meal, kelp, pasteurized	
Soil Mix	meal, soybean meal, rock phosphate.	soil, Them-X 70.	Redi-mix

	Two Onion Farm	Tipi Produce	The Tree Farm
	Seeded in 2" soil blocks grown on 1/2"	We seed into T.O. Plastics 200 deep plug tray with shallow undertray w/drain holes,	
Souding Trova	plywood flats, 36 per flat; and potted on to 4" blocks, grown 6 per plywood flat.	then potted up into either 3" plastic pot or Growing Systems 40 cell Rose Pot tray.	129 aqueres
Seedling Trays	to 4 blocks, grown 6 per plywood flat.	We make three seedings and	128 squares
		transplantings. First seeding March 10-	
		15, move into 3" pots 4-5 weeks later,	
		transplant May 7-10. Second (main)	
		seeding April 5-8, move into rose pot flats	
	First planting: Bianca+Carmen. Seeded	4-5 weeks later, transplant late May.	
	4/5, Pot on 5/5, Transplant 5/25	Third seeding is small, 1400 plants,	
	4/5, 1 of on 5/5, Transplant 5/25	seeded into 13" x 26" 200 cell flats (35cc	Seed in the greenhouse the second week
	Second planting: Carmen only, Seeded	per cell) in mid-May, then transplanted	of April. Transplant when weather and
Propagation Schedule	4/24, Pot On 5/17, Transplant 6/6	directly 5 weeks later.	soil conditions permit after about 20 May.
	4/24, 10t 011 3/117, 11015piant 0/0		son conditions permit after about 20 May.
		After seeding, flats are watered	
		moderately, then put into plastic trash	
		bags to maintain moisture, then into a	
		dark germination room at 80F for 5-6	
	Place flats in 85 deg germination chamber		
	until short radicals emerge from seeds	warmest benches, cover with row cover to	
	(about 2-4 days; this seems to very more	hold heat from hot air duct running below	
	with peppers than many other crops).	benches. Don't overwater. Protect against	
Germination	Flats are bagged while in germ chamber.	mice with traps or guards on bench legs.	N/A
	Variable: 1x per day typically, but can		
	skip several days in cool cloudy weather		Overhead by hand when trays are light,
	or do 2x per day in hot windy weather.		but before wilting. Water with
	Compared to other crops we are careful to		appropriately dilute low phosphorous
Greenhouse Irrigation	avoid over-watering.	We water by hand, as needed.	liquid fertilizer after seedling emergence.
	Our greenhouses and cold frames have		
	minimal temperature control. We keep		
	peppers as warm with bottom heat and by		
	covering plants at night with row cover.	80-85F days, 55-60F nights, lots of air	
	When plants are small, we will only	movement. Young peppers stay in the	
	ventilate when daytime temps reach ~80	warmest part of the greenhouse, until	
Optimal Greenhouse Conditions	degrees.	bumped out by cucurbits.	Little control is available.

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	<b>Two Onion Farm</b>	Tipi Produce	The Tree Farm
		After repotting, peppers move into a	
		cooler, more open, less humid greenhouse,	
		which they share with many types of	
		plants. The early planting often moves	
		again into a roll-up side house for real	
		hardening with a little night heat (40F),	
		then outside on a wagon for 2-4 days	
		before transplanting. Water just enough,	
		but don't let plants wilt during windy hot	
		weather. The second planting hardens	
		outside, on the ground between	
		greenhouses to shelter from wind. We	
	After potting-on, and sometimes before	cover with a tarp or a thick compost cover	
	potting on, we grow peppers in cold	on frosty nights. The third planting is	
	frames for 3 weeks and expose them to	growing outside for 2-3 weeks and does	
Hardening-off-off	gradually cooler and windier conditions.		Cold frame when plants are large enough.
		Peppers can pick up virus diseases in the	
		greenhouse. Keep the floor clear of all	
		weeds- watch for growth along edges.	
	Mice like pepper seedlings. Use snap	Don't allow any aphids or leafhoppers to	
Pests or Diseases in the Greenhouse	traps with peanut butter to control.	get started.	Minor or none.
	Potting on rate: 25-45 plants per person-		
	hour (counting all time from setup to	Flats must stay near 80F or above until	
Other Notes on Propagation	cleanup).	fully emerged. 70F is too cool.	

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## Field Prep

Preceding Cash Crop	Squash > Brassicas > Pepper		Cole crops or cover crop.
		Fall-planted oats, oats/peas, annual	
		ryegrass work very well. Spring oats are	
		often worthwhile. Rye/hairy vetch is fine,	
		but can create such a large mass of residue	
Preceding Cover Crop	Sometimes winter rye.	that laying plastic mulch is a challenge.	Rye or sudan sorghum.
		All pepper fields receive 1-1.5 T/A of	
		dried chicken pellets before fitting. If no	
	4 lb soy meal spread per 90' row in 2'	cover crop to turn under, we also spread	
	band, for N.	15-20 T/A of leaves. All our fields get	
	Sometimes broadcast Rock Phosphate or	1000-1500 lb/A /year Organi-cal, from	Fertilizer as per soil analysis and crop
Soil Amendments	K-Sulfate, if required by soil test.	Midwestern Bio-Ag.	recommendations.

	<b>Two Onion Farm</b>	Tipi Produce	The Tree Farm
Bed Prep	If preceding winter rye: till that in about May 1, then till again about 10 days later.	Live cover crops require chopping, then moldboard plowing. Sometimes a discing is necessary to break up clumps of roots. Winterkilled cc get chiseled. A finish pass with a Perfecta field cultivator, then lay plastic mulch.	
Mulch	IRT plastic mulch laid with plastic layer for warming soil and weed control. Straw mulch placed anytime from 1 week before transplanting to 2 weeks after to completely cover bare soil between plastic	allows irrigation on harvest days and during windy weather. Also eases	N/A
Other Notes on Field Prep			

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## Transplanting

Bed Width	5' center to center	6 feet	2.5 feet between rows
		2 rows of peppers per bed, 18-20" apart.	
Pepper Spacing	1 row per bed, 15" between plants.	Plants are 18" apart within each row.	17 inches
	Lay tape measure alongside bed and		
	punch holes in plastic and dig holes with		
	post hole digger every 15". Water each		
	hole to overflowing from hose. 0.75 oz		
	Drammatic K Fish Fertilizer added to		
	each hole (it is diluted in water in a large		
	bucket and 6 oz of dilute is poured into		
	each hole from a plastic cup). Water and		
	surrounding soil mixed to make slurry. 4"	We transplant with a Rainflo waterwheel.	
	soil block placed in slurry and covered	Spike size depends on the size of rootball	
Transplanting Process	with dry dirt.	we're handling.	Mechanical 5000 transplanter.
			Water to settle soil around root ball from
		Transplanter is set to fill the hole with	transplanter. Trickle soon after planting if
Water at Transplanting	See above.	water. Water is cheap, so we use a lot.	soil is very dry.
		We normally do not cover peppers, but we	
		do keep some old covers available to	
Row Cover		protect during frosty nights.	N/A

	<b>Two Onion Farm</b>	Tipi Produce	The Tree Farm
	Transplanting done usually shortly before		
	first blossom opens.		
	Peppers alternated with tomatoes in field:		
	2 rows peppers, 1 row tomatoes, 2 rows		
	peppers, 1 row tomatoes, etc. Tomatoes		
	provide windbreak for peppers; peppers		
	allow air circulation for tomatoes.		
	Transplanting usually done with members		
	not very fast workers - plant about 25-30		
	plants per person-hour (counting all time		
Other Notes on Transplanting	from prep to cleanup)	Irrigate soon after transplanting.	

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#### **Crop Maintenance**

<u>Crop Maintenance</u>			
		Drip irrigation, mostly. Most pepper	
		fields do get some overhead irrigation in	
	If <1" rain, drip every 5-7 days to	late summer as a side effect of watering	
	simulate 1"-1.5" rain. Less during	adjacent fields. We try to maintain 1-1.5"	Trickle to supply an average of 0.1 inch
Irrigation	cool/cloudy weather.	of rain equivalent per week.	per day as needed.
	Irrigate a bit heavier during flowering and		
	fruitset. Stop irrigation once main flush	Because peppers set in spurts, we keep	In response to evapotranspiration models
Irrigation Modification	of fruits is sized up.	irrigating steadily through the season.	for the area.
	Only for Carmen, because plants are taller		
	and weaker than Bianca. 4' oak posts		
	from Nolt's. A pair of posts every 16'		
	along row. In each pair, one post is on		
	each side of row, with about 8" between		
	them. Red baling twine strung between		
	posts: start at one end of row on one side,		
	run down entire length of row on that		
	side; at last post cross to other side of row,		
	return down entire length of row on		
	second side, at last post, cross back to		
	starting post. Wrap twine 3x around each		
	post as you. Repeat this 2-3x per season		
	as needed/time permits as plants grow to		
	keep them upright and contained.		
	Prevents plants from falling over, reduces	No supports necessary, except for	
Trellising	fruit rot and sunburn dramatically.	poblanos.	N/A

	Two Onion Farm	Tipi Produce	The Tree Farm
Weeding	Hand weed ~3x per season paying attention to holes in plastic and any weeds coming through gaps in straw mulch.	Tractor cultivate plastic edges with belly- mounted danish shank and disk (disk rolls dirt back onto edge) and rear gangs of 4-5 shanks and sweeps. High-clearance tractor and cultivator is great, allowing later-season work. Hoe edge weeds that are missed. Weeds in mulch holes are pulled by hand, sometimes scratched with a small hand hoe. Sometimes we mulch holes with leaves. Very large weeds in holes are clipped, not pulled.	Trifluralin PPI preplant. Cultivate and hoe as needed and soil conditions and time permit.
Insects	Basically none.	European corn borer can ruin fruits by tunneling in near stem, but BT corn has reduced this pest. Tarnished plant bug may be responsible for blossom drop ?? Thrips can cause fruit discoloration, young leaf deformation and also spread virus.	White tailed deer are the single most important pest we have on peppers. We encourage hunting, and have resorted to damage tags on occasion. Flea beetles can be a problem shortly after transplanting. Controlled by insecticide spray.
Diseases	Virus? Sometimes see a few seedlings with mosaic on younger leaves - cull them out at transplanting. Mosaic sometimes reoccurs near end of summer, coupled with rough brownish patches on fruit. Never a big problem.	Bacterial speck and spot are somewhat common; growing BLS-resistant cultivars helps. We see virus problems at time; severe in 2013. Some genetic resistance is available. Good greenhouse sanitation can prevent early infection.	Rare and usually unimportant.
Other Notes on Crop Maintenance		Blossom end rot is common on our sandier soils- frequent moderate irrigation helps, also increasing available Ca. Sunscald can be a big problem, especially on 1st planting, which produces smaller plants. 2+ applications of Surround @ 25lb/A gives some protection.	

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# Harvest and Yields

	Bianca: picked immature when white.		
	Start when first fruits are full sized (7/15-		
	7/25). Continue until entire first flush of		
	fruits is harvested or we have sufficient		
	red Carmen peppers for our boxes. Once		
	Carmen harvest begins, we usually ignore		
	Bianca, even though there may be some		
Harvest Window for Green	fruits on plants.	Green bells- mid July until solid frost.	Mid to late July to killing frost.

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	<b>Two Onion Farm</b>	Tipi Produce	The Tree Farm
		Red Bells- early August until frost.	
	Carmen: picked when fully red, starting	Yellow and Orange Bells- mid-late	
	around 8/15, until all fruits picked or	August until frost	
Harvest Window for Mature	frost.	Red Italians- early-mid August until frost	Late August to killing frost.
	Late AM/early PM: clip fruits with felco.		
	Blemished fruits go on ground next to		
	plants. Good fruits > vented harvest	All peppers hand harvested. We just twist	
	crates, (two crates are nested inside one	off, into 5 gal pails. We bring in good #2	
	another so that fruits in top crate are	grade ripe fruits, but only #1 green	
	protected from pokey straw by empty	peppers.	
	crate underneath). Crates dragged by	Greens are harvested as needed,	
	hand down row. Count fruits while	reds/yellows/orange when ripe, at least	
	harvesting. Full crates stacked in covered	every 14 days; every week at peak season.	
Harvest Procedure	(shaded) bin until hauled to pack shed.	We define ripe as 90% color.	Pick-your-own
	Crates hauled to packing shed inside large		
	bin and stacked inside to await washing.		
	Washed briefly under running water 1 by	All peppers cleaned through a 14 roll	
Cleaning	1 and checked again for blemishes.	brusher-washer, medium stiff bristles.	N/A
		Peppers are graded and packed directly	
		from the drying rollers at the outlet of the	
		brusher-washer. One person loading the	
		washer, two people sorting, one on each	
		side of the machine, and a person	
		weighing, stacking and labeling boxes.	
		Pack bells into 1 1/9 bu, 25 lbs. Italians	
		sold as 15 lbs, chilies 10 lbs. Count for	
	Washed peppers placed in clean crates	CSA with approximate weights. Csa ripes	
Packing	like those used at harvest.	are separated into #1's and #2's.	N/A
		Greens held at 48F for up to 10 days.	
		Reds at either 48F or 36F, depending on	
	Stacked in 50 degree cooler on pallets	where space is available, for 5-7 days	
	overnight and covered by plastic to retain	max. #2 ripes are regraded before using	
Storage	moisture. Packed into CSA boxes in AM.	for CSA.	N/A
~0*		Averages of 2011 and 2012 seasons:	
		Bells- Green, Purple & Ripe combined-	
	Bianca: we have harvested about 3.75-4.5	, <u>1</u> 1	
	fruits per plant. Actual production of	Italian- Green & Ripe combined- 1.7	
	harvestable fruit has probably been as	lbs/plant	
	high as 6-7 in good years but we have not		
	picked all fruit.	Poblano- 0.65 lbs/plant	
	Carmen: has been 10-12 fruits per plant	Serrano- 1.2 lbs/plant	
Yields	with trellis. Was 6-9 before we trellised.	Anaheim- 1.8 lbs/plant	N/A

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	<b>Two Onion Farm</b>	Tipi Produce	The Tree Farm
Marketing		-	
Markets	CSA	CSA; direct to grocery	pick-your-own
		2012 numbers, a very productive pepper	
	Per week:	year:	
	Bianca: 1-2/small box, 2-3/large box	Green, purple, suntan- 16 peppers	
	Carmen: 1-4/small box, 2-7/large box;	Red/yellow/orange #1- 5	
	usually 2-3 per small box and 3-5 per	Red/yellow/orange #2- 17	
	large box.	Italian #1 & #2- 19	
CSA Peppers - quantity delivered per	About 4-5 weeks of each variety,	Chilies- 6	
share	sometimes 6.	Oranos (small orange)- 6	
		Green bells- \$1.25/lb	
		Purple and Ivory Bells- \$1.40/lb	
		Red Bells-\$2.40/lb	
		Green Italians- \$1.60/lb (few sold)	
		Red Italians- \$3.10/lb	
		Jalapeno-\$2.60/lb	
		Serrano- \$4.40/lb	
		Anaheim- \$2.40/lb	
Direct to Grocery Prices		Poblano- \$2.30/lb	
			Sweet, all kinds \$1.05/lb
			Hot, large fruit (e.g. jalapeno, Hungarian
			wax, poblano, etc,) \$1.20/lb
			Hot, small fruit (e.g. Lao hot, hot cherry,
Pick-your-own			pepperoncini, etc.) \$2.40/lb

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