Peppers





	Heidi Accola Roots & Shoots, LLC	Kat Becker Cattail Organics	Dan Fillius Featherstone Farm
Location	Sauk Prairie, WI	Athens, WI	Rushford, MN
Acres in Vegetables	2.5	5.5	140 (250 with fallow fields)
Acres in FIELD Peppers	0.01	3 x 200 ft beds; 1/15th of a acre	5
Acres in HOOPHOUSE Peppers	0.003	3 X 100 ft beds: 1/25th acre	0
How these tasks are done for Peppers	:		
field prep/tillage	with a tractor	with a tractor and/or BCS	with a tractor
hoophouse prep/tillage	with a walking tractor (BCS, Troy-bilt, etc.)	with a tractor and/or BCS	do not do this task for peppers
transplanting	by hand	by hand	with a tractor
cultivating	do not do this task for peppers	by hand	with a tractor
spreading amendments	with a tractor	with a tractor	with a tractor
mulch laying	with a tractor	by hand	with a tractor
laying irrigation lines	with a tractor	with tractor and by hand	with a tractor
laying row cover	by hand	by hand	by hand
pruning	do not do this task for peppers	do not do this task for peppers	do not do this task for peppers
trellising	do not do this task for peppers	by hand	do not do this task for peppers
spraying for pests or diseases	do not do this task for peppers	do not do this task for peppers	with a tractor
harvesting	by hand	by hand	by hand
hauling crop from the field	by hand	by hand	with a tractor or truck
mowing crop residues	with a tractor	with a tractor and/or BCS	with a tractor
incorporating crops residues	with a tractor	with a tractor and/or BCS	with a tractor
farming style	certified organic	certified organic	certified organic

Propagation

	Sweet BellAce, Emerald Giant, King of the North	Bell: king crimson, Ace (as a green pepper mostly) Italian - Carmen	Sweet Bell: Red - Ace (only for first harvest), X3R Red Knight; Green - X3R Red Knight, Dashen (For 2nd and 3rd successions); Yellow - Golden California Wonder, Madonna Sweet Italian: Carmen
	Sweet ItalianCarmen	Hot: Hungarian Hot Wax, Red Flame, Early	Hot Peppers: Jalapeno - Jalafuego, Jedi;
Varieties Field	Hot PeppersTiburon poblano, early jalapeno	Jalapeno, Triunfo, Bastan	Cayenne - Red Ember; Aji - Aji Rico

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		<u>Cat tunnel 2018/19</u> : Gilboa, King Crimson, Olympus, Ace (limited for Green) Hoophouse	
	Sweet BellsGilboa	Hoophouse 2016/17: Carmen, King Crimson,	
Varieties Hoophouse	Sweet ItaliansCarmen	Olympus, trials of oranges and coronitos	n/a
			Myco Seed Treat from AgriEnergy Resources.
			Sprinkled into soil per label directions as soil is
			being mixed and hydrated in a 100 gallon stock
Seed Treatment	none	none	tank.
Soil Mix	Cowsmo green seed starting mix	vermont compost fort light	Vermont Compost Fort Light
			Seeded in 10-row 1020 trays. 100 seeds per row, 1000 seeds per flat. Next potted up to 72-
Seedling Trays	start in 72s, pot up to 4" square pots	128s into 72 or 50	cell 1020 trays.
			<u>Field:</u> 3 Successions for all bell peppers, all following the propagation plan of 20-row tray>72-cell tray>field transplant. Hot peppers
	Field: seeding date: March 31	Field: April 15 seed, up pot once, into field	are only planted in the first succession.
	potting up date: May 5	June 1 ish	1st succession: 3/25>4/6>5/13
	transplanting date: May 26	Cat tunnel: March 20 up pot into tunnel	2nd succession: 4/20>5/2>6/8
Propagation Schedule	Hoophouse: Same	between May 5-May 20	3rd succession: 5/6>5/18>6/24
	I convert my walk-in cooler to a germ chamber, 2 crockpots filled with water, tables for holding		
	the trays, lights for when germinated. My		Place 20-row trays on heat mats set to 85
	greenhouse isn't heated well, so I need the		degrees F. Placed on a bench in NW corner of
	seedlings protected in the lighted germ	germ chamber around 75-80 depending on who	greenhouse because an outlet is there. Surface
Germination	chamber/cooler until they're greenhouse safe.	is sharing the space	of soil kept moist by hand watering. By hand using a hose and "Wonder-waterer"
			wand. Typically One big bout of watering all
			trays in the morning, followed by one or two
			check-ups and spot watering in the afternoon
Greenhouse Irrigation	Hose with adjustable sprayer, as needed	watering wand	depending on how hot it is.
	prose with aujustable sprayer, as needed	watering wallu	acpending on now not it is.

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Greenhouse Conditions	My greenhouse is a lean-to greenhouse with only space heaters. Nothing is optimal about it. The peppers need to tough it out, just like everything else.	I don't maintain them but 80 degrees would be nice and ideal.	We only have enough heat mats for our peppers when they are in 20-row trays. We still want our peppers to stay warm, so we typically place the trays on benches away from the edge of the house once they are potted up. At that point, we don't do anything else that is particularly special for them.
	Set in shaded area immediately outside of	don't have a great place, try to move out a day	We harden off peppers 1-week prior to their scheduled field planting date. We move them from the benches in the house onto converted hay-rack wagons that each fit about 80-90 trays. We roll these into an empty greenhouse if the temperatures are cold and/or if storms are predicted. These wagons are towed out to the field with the transplant crews at transplant
Hardening Off	greenhouse 1 week before transplanting.	before if possible or into hoophouse first.	time.
Greenhouse Pests or Diseases	No.		Our yellow peppers are typically chlorotic to varying degrees, and we are unsure why! Our peppers often do not fully root up in their cells by the transplant date. The tops are strong, though leggy, but we often have to pop the pepper plants out of their trays in order to not tear their root balls. Correcting this is a goal of
Other Notes on Propagation Bed Prep		are trying to avoid anything in the tomato family	ours.
	Field: Year 1: potatoes Year 2: cucurbits Year 3: peppers, eggplant, tomatoes	Field: in 2019 it will be brassicas which were double cropped with beans or lettuce Cat tunnel: n/a in 2019 (was hay)	Field: We don't have a hard and fast rotation. Our general rotation groups are Brassicas; Cucurbits and Solanaceae; Everything Else; and Fallow. Peppers have followed brassicas more than anything else, but they have followed corn,
Preceding Cash Crop	Hoophouse: greens	Hoophouse (in the past): cucurbits/fall greens Field: none this year, oats/peas in 2020 Cat tunnel 2019: buckwheat, tilled then	beans, and parsley too. Field: Often we will leave the first succession's field bare or with a winter-killed cover crop. Second and third successions will often have rye
Preseding Cover Cron	Hoophouse, None	aanahum audan	on mie/vietele

or rye/vetch.

sorghum sudan

Hoophouse: None

Preceding Cover Crop

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Soil Amendments	Field: manure Midwest Bioag Veggies Sol (when not using manure) per application rate on bag Hoophouse: use Cowsmo compost at 4 tons per year for 30 x 96 hoophouse Midwest Bioag granular amendments Will start using citric acid in irrigation system in 2019 for pH	Field: using a custom blend from cashton to deal with large micro nutrient issues and low P and K blended with chicken manure composted Cat tunnel: trialing SP 1 and dramm Hoophouse: various amendments according to soil test, including lime, custom cashton, sustane 8-4-4	Field: Typically, peppers receive turkey litter at 2-3 tons per acre. We use this as a general soil conditioner and also for the immediately available nutrients. We have found it to be the most cost-effective fertilizer for us, and the folks we buy it from (SFS Fertilizer) spread it, which decreases our labor need. We also apply a 0-0-22-13s blend under the plastic for all our Solanaceae crops at 200 lb/acre. This is custom blended by Midwestern BioAg.
Bed Prep	Field: Till, lay plastic mulch/drip tape within 1 week of planting. Hoophouse: rototiller immediately before planting	Field: BCS and hand hill Cat tunnel: premaking bed with rainflow and setting tunnels on top of these beds.	Field: Immediately after turkey litter is spread, we chisel plow. If a living cover crop was in the field previously, we will follow this a few days later with an offset disc to kill the cover crop, otherwise we let the field sit because we have found it will dry fastest when it is left in the post-chiseled state. Then immediately before we lay plastic beds, we run over the field with a finish disc. This leaves it nice and fluffy for the discs on the plastic layer to cover the edges of the plastic. We make sure to only disc the amount of ground that we know we can cover with plastic in a day so we aren't over-working our soil.
Pre-Planting Mulch	Heats soil and controls weeds, irrigation	Field: Toro drip tape with landscape fabric over it; laid by hand over raised beds and stapled. Used for weed control; heats soil but permeable to rain. Using the Nolts lighter fabric. Holes burned with torch, staples on raised beds - mowable cover crop between beds. Rotate crops, treat with sanidate, and store in the freezing cold to prevent disease transmission to the next crop. Cat tunnel: Same Hoophouse: Same	Field: We use embossed 4' Black Plastic Mulch, RainFlo item number BLK440. We use it for increased heat, weed prevention in the bed, and we lay it with a Rainflo 2600 bed shaper/mulch layer. The 2600 has a fertility hopper that dispenses our Solanaceous blend of dry fertility also. We lay blocks of 8 beds at ~5.75' on center. We then leave a 12' field road before we start the next block of 8 beds. This road is used for harvest and spraying.

Planting		entre grand	
	Field: tilled 5' wide, approx 3' wide after mulc		
	layer	Field: 3 ft	
Bed Width	Hoophouse: 5'	Hoophouse: 4 ft	<u>Field:</u> 5.75'
	Field: 2 rows per bed		
	2.5-3 feet between rows		
	1 foot in-row spacing		
	Hoophouse: 2 rows per bed		
	3 feet between rows	Field: 1.5 2 rows	Field: 2 rows per bed, 18" apart between plants
Plant Spacing	1 foot in-row spacing	Hoophouse: Same	and 18" between rows.
	Field: turn on irrigation, find the "wet spot" showing on the plastic every 12 inches, use digging tool to puncture plastic and dig deep hole, plant in the hole as deeply as can be	I have landscape fabric laid over drip tape (2 rows/bed). Using staples the drip is secured and moved into the edge of the burnt hole and run it for at least an hour (depending on what other irrigation is on). With 2 people, one person walks down the 200 foot beds throwing plants into holes on both sides (to keep varieties in blocks). The person behind is transplanting as comfortable for them - bent, kneeing etc. Once the bed is full the person throwing helps finish transplanting. with three people the slow point is actually the person dropping the plants with	Field: We use a rainflo waterwheel to transplant. 3-4 people are used on this, 1 driver, two riders, and one walker. If the plants are pulling well, the walker is not needed, but this rarely happens for us. Because we want to be able to harvest 4 rows across at a time using a harvest conveyor, we need to have 4 beds of identical plants side-by-side. Typically that means that a block of 8 beds will be either all the same or split down the middle with 4 beds of one variety on one side and 4 beds of another variety on the other side. Sometimes, we will have smaller plantings and these get planted 4 beds across but only, say, 50 feet long. Then another variety fills up the rest of that block. This can be difficult to execute while planting with a waterwheel that is going up the field one way and back the opposite way but is very
Transplanting Process	accommodated.	two people going down (one on each side).	valuable come harvest time.
			Field: We put 2.5 gallons of Drammatic O in
			with the water in the 160-gallon tank of the
Fertilizer at Planting			waterwheel to water in the transplants.
	watered with drip tape during and after		Crop is watered in with a generous flow from the transplanter due to poor root establishment. Irrigation is usually run for the first time within
Water at Planting	transplanting.	drip run 1-2 hours before planting	a day or two of planting if rain hasn't occurred.

Cattail Organics

Roots & Shoots, LLC

Featherstone Farm

	Roots & Shoots, LLC	Cattail Organics	Featherstone Farm
		depends on weather - used for frost protection	We use row cover on plantings early and late if frost threatens. Our plantings are larger than our stock of row cover though, so we prioritize certain parts of the crop. Mostly, this is an effort in the tail end of the season to protect bell peppers for later sales. If frost is predicted in
Row Cover		with or without wire hoops	mid to late May, we delay planting.
Crop Maintenance			
	<u>Field:</u> When rain is less than 1" per week, crop is drip irrigated as needed to replicate 1" of rain. Finger-poke test. <u>Hoophouse:</u> Overhead irrigation, not ideal. As needed per conditions in hoophouse (heat,	<u>Field:</u> toro drip tape 12 inch spacing. Well water	Field: We irrigate with drip tape - 2 tapes underneath the plastic mulch. We use 8-mil T- tape, with emitters every 12". We get 7500' rolls from Rainflo, item number 508-12-220. We irrigate most weeks, unless we receive 2+ inches of rain. We figure not all of the water makes it under the plastic. After checking under the plastic for moisture, we'll irrigate up to 12 hours. Around 12 hours will simulate 1.5" of rain. We source water either from a well or from
Irrigation	wind).		the Root River.
		Field: try not to over water at one time to prevent disease and wet spots Hoophouse: just try to keep it regular and not	Field: We keep irrigation steady throughout the
Irrigation Modifications	No.	too much	life of the plant.
Trellising		Hoophouse: 2, 8 foot spaced t posts make a corral with twine if needed	

·	Roots & Shoots, LLC	Cattail Organics	Featherstone Farm
	Field: Starting to get a lot of disease issues in the field peppers. Need to get the disease identified. Lots of brown mottling and black tissue destruction.	no Field: Anthracnose; some calcium issues. Not a disease, but occasional and seemingly unpredictable sunscald Hoophouse: Same	Field: We have had devastating outbreaks of European Corn Borer. Some years are worse than others. In 2016, 90% of our peppers had a worm inside. The last 2 years, we have deployed parasitoid Trichogramma ostriniae wasps for control. We have had very low pest pressure since. We order the wasps from IPM Labs in New York state. We look at the MN Cooperative Extension website to see when they have historically trapped higher populations of ECB and order wasps to arrive during those weeks. I think we deployed wasps 10 times in 2018, with a 2-3 week break in July. Field: Anthracnose is a problem in some years (1 in 5 years?). We spray bordeaux mix on pepper plants until they begin to fruit to try and combat this.
		Field: hand weed and hoe if any space between landscape Hoophouse: hand, almost no weeds because	Field: We cultivate the paths between the plastic using tractors. We hand-pull weeds that emerge in the planting holes. We have to hand-pull once or twice. To cultivate, we first use large sweeps to throw soil and bury small weeds for the first few cultivations. Afterwards, we use "side-knives" followed by hilling discs to slice away close to the edge of the plastic and then rebury the edge. This is fairly effective at slicing or uprooting larger weeds that escaped the burying work from earlier cultivations. Any big weeds that are missed from these steps are hand-pulled or hoes when the hole-weeding crew goes through. Once peppers are too tall to
	Hoophouse: Scuffle hoe as needed.	landscape touches	cleanish paths.

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	Hoophouse: My hoophouse grows a variety of		
	crops at all times, so there aren't ideal		
	conditions for any one crop. Regardless, the	Caterpillar tunnels: usually open partially	
	protection of the hoophouse does yield large	during the day (after cooler may weather) and	
Hoophouse Environmental Control	peppers without any disease problems.	closed at night	
Harvest and Yields			
	Field: I start harvesting green peppers when		
	full sized, leaving enough to mature. (approx		
	mid-July)		
	I harvest mature peppers as available.		
	I strip all the plants once frost threatens, saving		Field: We harvest from July 1st through frost,
	nice-sized in the cooler for 1-2 weeks of shares,	Field: mid/late July - October, harvest when	which historically is around October 1st. We
	using small peppers for home use.	full-sized, then harvest freely but with breaks	then strip all remaining saleable fruits and sell
Green Pepper Harvest Window	Hoophouse: Variable	Cat tunnel: a little earlier than field	out of warehouse inventory
		Field: harvest late July/early August through	Field: We harvest from the end of July through
		late Sept/Oct depending on frost then take all	frost, which historically is around October 1st.
	Field: Variable, per weather and heat.	fruit at that time. Taking mature ripe fruit once a	We then strip all remaining saleable fruits and
Mature Pepper Harvest Window	Hoophouse: Variable	week/field.	sell out of warehouse inventory
			<u>Field:</u> We harvest from the end of July through
		Field: Same as above. Poblanos get left as	frost, which historically is around October 1st.
	<u>Field:</u> Variable, per weather and heat.	long as possible	We then strip all remaining saleable fruits and
Hot Pepper Harvest Window	Hoophouse: Variable	Hoophouse: N/A	sell out of warehouse inventory
	Hand harvest, sharp knife, not a specific time of		We harvest boxes by hand, mostly to order. Due
	day.		to perishability we usually don't harvest ahead
	Use black harvest crates for marketable peppers,		of time and just pick the number of boxes that
	CSA bin for "seconds" (given to worker shares		we need. A harvest conveyor would speed up
	_		
	or used by our family)		the harvest considerably, and we do use this too
	A black harvest crate is set down as a "base",		when we are clean picking the plants at the end
	with another resting on top. We harvest into the	wait until plants are dry (ideally) late morning,	of the year, but it doesn't make as much sense
	top crate, dragging the bottom one down the	knife or pruners (pruners for employees). Place	when we are just harvesting to order. We
Harvest Procedure	aisle as we go.	in harvest crate.	harvest any time of day.
	Fill wash tank with water, dunk peppers in water		We field pack fruit unless they are dirty. If they
	to dislodge any dirt or leaves. Peppers are		are dirty, we run them through a green brush-
	pulled out of wash water and drained in clean		washer line with a loading conveyor and sorting
Cleaning	harvest crate, then brought to walk-in cooler.	wipe off or if dirty sprayed/dunked	turn-table.
Cicaming	maivest crate, then brought to walk-in cooler.	wipe on or it unity sprayed/duliked	turn-table.

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			Peppers are sorted on the sorting turn-table.
	Clean peppers are placed in deep bulb crates,		Good peppers are boxed directly and culls are
	then loosely covered with wet towels and		removed into a cull bin. We pack into 1 1/9
Packing	stacked in cooler.	sorted and packed into wax boxes	bushel boxes
			We store peppers at roughly 55 degrees. In-
	I have one walk-in cooler kept at 40 degrees.		season, we ship them very quickly, but after
	Peppers stored typically no longer than 7 days,		frost, we hold them for up to 3 weeks. Green
	usually closer to 1-2 days, before being used in		peppers we sometimes hold up to 10 days, fully
Storage	share.	in the "warm" section of our cooler 45-50	colored peppers last much shorter.
		Field: so variable year to year - average of 3-5	Field: Bell Pepper (green and red together.
		peppers/plant depending on type	Sorry, our record keeping here was historically
		Hoophouse: similar but larger fruit higher	lacking) - 1.64 lbs/bed foot
Yield	Not calculated.	marketable yield	Jalapeno Pepper - 1.4 lbs/bed foot
	 started harvesting green from it. We discovered a lovely green fruit that held for a very long time b don't miss out on later successions of green pepp green or red fruit. Red Ember cayenne replaced Red Flame for us. Ember had more of a determinate fruit set, produce Having large flushes available for CSA periodical set. 	before breaking to red. We now plan Dashen in supers. Dashen is not suitable for Succession 1 plant When trialing Red Ember next to Red Flame, whi using large flushes of peppers that ripened together ally through the season was important to us, so we	noticed that it had tremendous leaf-coverage and accession 2 and 3 as Green peppers so that we ings though, since it is SO delayed in producing ach had been our standard we noticed that Red er, while Red Flame would trickle the ripes out. e made the switch.
Other Notes on Harvest & Yield	greenhouse?	e not sure why we can't get them to mature, but ma	aybe it's related to the chlorosis we see in the
Other Notes on Harvest & Yield Equipment		e not sure why we can't get them to mature, but ma	aybe it's related to the chlorosis we see in the
Other Notes on Harvest & Yield Equipment	greenhouse?	e not sure why we can't get them to mature, but ma	Rainflo 2600 with fertility hopper and 2x drip
	greenhouse? Knives, \$5 each	e not sure why we can't get them to mature, but ma	Rainflo 2600 with fertility hopper and 2x drip tape applicators - \$7,300.00
	greenhouse? Knives, \$5 each Harvest crates, \$4 each		Rainflo 2600 with fertility hopper and 2x drip tape applicators - \$7,300.00 Harvest Conveyor (with unpriced wagon) -
	greenhouse? Knives, \$5 each	Landscape fabric reusable about \$35/200 ft bed	Rainflo 2600 with fertility hopper and 2x drip tape applicators - \$7,300.00
	greenhouse? Knives, \$5 each Harvest crates, \$4 each		Rainflo 2600 with fertility hopper and 2x drip tape applicators - \$7,300.00 Harvest Conveyor (with unpriced wagon) -
	greenhouse? Knives, \$5 each Harvest crates, \$4 each Rented mulch layer, \$100/yr (used also for eggplants, onions and tomatoes)	Landscape fabric reusable about \$35/200 ft bed	Rainflo 2600 with fertility hopper and 2x drip tape applicators - \$7,300.00 Harvest Conveyor (with unpriced wagon) - \$2,150.00 from Nolt's. We sometimes use this and think it would make a big difference to

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	Inputs. Without fertility, any crop will struggle. Mulch layer. I haven't done a side-by-side		
	comparison, but I believe the soil warming up	landscape and bed maker - simple weed free	Plastic bed shaper most likely. Having perfectly
	faster with plastic mulch is very helpful for	system without the plastic nightmare. We also	formed and spaced beds with the option to use
	pepper production and maturity in our northern	plant much faster and get much better take on	dry fertility makes a great environment for the
Biggest Impact	climate.	seedling by hand.	plants to grow.
Marketing			
		CSA, farmers market, direct to grocery, direct to	
Markets	CSA	restaurants	CSA, direct to grocery, wholesale
	Variable.		We have 2 sizes of shares, Sustainer (large) and Solo (small). Numbers from 2017 shares.
	Last season (2018) was a disastrous pepper		Green Bell: Sust - 5 lbs, Solo - 2.41 lbs.
	season for me. My members got 33 green bell	pobanos 1 time 3-4 peppers; jalapeno and hot	Red Bell: Sust - 6.175 lbs, Solo - 3.98 lbs.
	and Italians in the summer shares, no hot, no	wax 1-2 peppers 5 times; green peppers 10-	Carmen: Sust - 4.86 lbs, Solo - 3.39 lbs.
CSA	mature.	12/season; colored 10-20	Hot pepper: Sust - 1.35 lbs, Solo - 0.75 lbs.
		all prices the same for market and wholesale	
Farmers Market Prices		\$3/lb green and colored; \$5/lb all hot types	
			Green Bells: \$35.00/25 lb case
		all prices the same for market and wholesale	Red & Yellow Bells: \$58.00/25 lb case
Direct to Grocery Prices		\$3/lb green and colored; \$5/lb all hot types	Hot Peppers: \$30.00/10 lb case
		all prices the same for market and wholesale	
Direct to Restaurant Prices		\$3/lb green and colored; \$5/lb all hot types	
		all prices the same for market and wholesale	Green Bell: \$29.13/25lb case
Wholesale Prices		\$3/lb green and colored; \$5/lb all hot types	Red & Yellow Bell: \$46.75/25 lb case