

Midwest Manure Summit 2013  
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## Myths and Misconceptions of Digesters

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## Presentation Outline

- Anaerobic digestion fundamentals
- Anaerobic digestion applications
- Myths and misconceptions of digesters

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## Uses of Anaerobic Biotechnology

- Renewable Energy Generation
  - Greenhouse gas reduction
  - Economically viable in Europe due green energy incentives
  - Typically not economically viable in North America at present
- Waste Treatment
  - Odor reduction
  - COD and volatile solids removal
  - Pathogen inactivation
  - Some renewable energy generation

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## Requirements for Anaerobic Digestion

Proper:

- |                    |                               |
|--------------------|-------------------------------|
| (1) Substrate      | (6) Microorganisms            |
| (2) Temperature    | (7) Microbe/Substrate contact |
| (3) pH             | (8) Toxicity accommodation    |
| (4) Macronutrients | (9) Reaction time             |
| (5) Micronutrients | (10) Water availability       |

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## (1) Substrate

1 gram VS = 1 to 2 grams chemical oxygen demand (COD)

Often, nearly all COD removed is released as an equivalent amount of methane

1 gram COD = 395 mL methane @ 35° C, 1 atm

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## (2) Temperature

(1) Optimum Temperature:

Mesophilic 30-38° C

Thermophilic 50-57° C

(2) Real world: 5-70° C?

FOG solubility higher at higher T

Gas (e.g. NH<sub>3</sub>, H<sub>2</sub>S) solubility lower at higher T

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### (3) pH

Required pH range for methanogenesis approximately 6.4 - 8.2

pH =  $-\log [H^+]$  and  $[H^+] =$  moles  $H^+$  per liter

Soluble carbonic acid from  $CO_2$  in the biogas and transient increases in intermediate volatile acids concentrations tend to decrease the pH unless there is sufficient alkalinity (i.e. buffering capacity)

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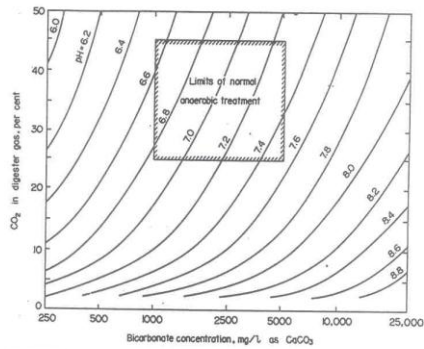


FIGURE 31-2  
Relationship between pH, bicarbonate concentration, and carbon dioxide concentration at 35°C.  
(P. L. McCarty, *Anaerobic Waste Treatment Fundamentals*, Public Works, 123: October 1964.)

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### (4) Macronutrients

#### (1) Nitrogen

Required: 3-6 mg N per gram COD removed

Optimum: 40 to about 2000 mg soluble TKN/L in reactor for highest rate of methane production

#### (2) Phosphorous

Required: 0.5 - 1 mg P per gram COD removed

Optimum: At least 0.1- 4 mg/L  $PO_4^{3-}P$  in reactor for highest rate of methane production

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## Macronutrients

### (3) Iron Requirements

Approximately 0.3 mg Fe per gram COD removed

Approximately 0.5 mg soluble Fe/L in reactor for optimum rate of methane production

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## (5) Micronutrients

- (1) Nickel
- (2) Cobalt
- (3) Molybdenum
- (4) Calcium
- (5) Sulfide
- (6) Magnesium
- (7) Potassium
- (8) Zinc
- (9) Others inorganics (e.g., Cu, Mn, Se, B, W)
- (10) Organic micronutrients (cysteine)

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## Micronutrients

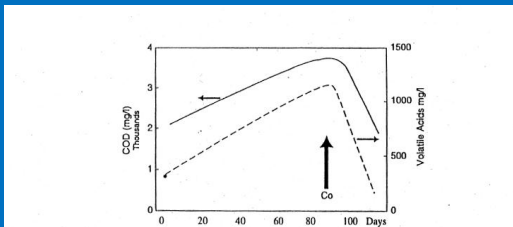


Fig. 9.6  
The effect of cobalt supplementation on volatile acids concentration excursion in the anaerobic treatment of a food processing wastewater.

Source: R. E. Speece, *Anaerobic Biotechnology for Industrial Wastewaters* (1996)

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# Applications



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Anaerobic Biotechnology  
Example 1:  
Monchevre Cheese  
Belmont, WI



- Largest goat cheese producer in US
- 6 million gallons of goat milk per year
- 8 million pounds of cheese per year
- 47,000 gallons per day of wastewater
- 5,270 kWh/day electricity generated
- Enough electricity to power 210 homes
- Watch video at:  
<http://www.youtube.com/watch?v=QzpmOTfQQH4>

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Anaerobic Biotechnology  
Example 2:  
Upstate Niagara Cooperative  
(formerly Breyers Yogurt)  
East Lawrence, NY



- Yogurt and cottage cheese production
- 54,100 gallons per day of process wastewater
- 20,000 gallons per day of other industrial waste
- 180 million Btu/day biogas to boiler

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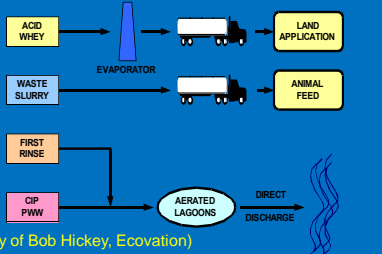
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Anaerobic Biotechnology Example 2: Upstate  
Niagara Cooperative - North Lawrence, New York

OLD WASTE TREATMENT  
PROCESS



(Courtesy of Bob Hickey, Ecovation)

see [http://www.progress-e.com/NewTech/Biocycle\\_Dec2007\\_Anaerobic\\_Treatment.pdf](http://www.progress-e.com/NewTech/Biocycle_Dec2007_Anaerobic_Treatment.pdf)

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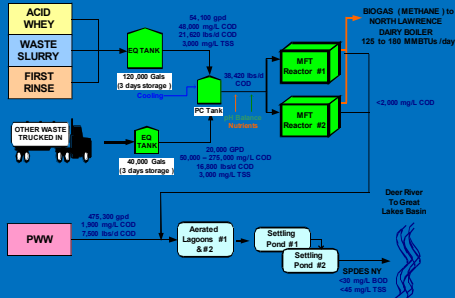
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Anaerobic Biotechnology Example 2: Upstate  
Niagara Cooperative- North Lawrence, New York



MFT = Media fixed-film technology anaerobic bioreactor

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Anaerobic Biotechnology  
Example 3: Milwaukee  
Metropolitan Sewerage  
District, Oak Creek, WI



- Municipal wastewater solids digestion
- Treat approx. 200 million gallons per day wastewater
- Treat approx. 2 million gallons per day biosolids slurry
- Produce 1.2 million ft<sup>3</sup>/day biogas
- Generate electricity (combustion engines/generators)

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## Myths and Misconceptions

- Anaerobic digestion is:
  - Good to go with any seed biomass
  - Slow
  - Susceptible to toxic chemicals
  - Ruined by oxygen
  - Can't achieve final COD < 30 mg/L

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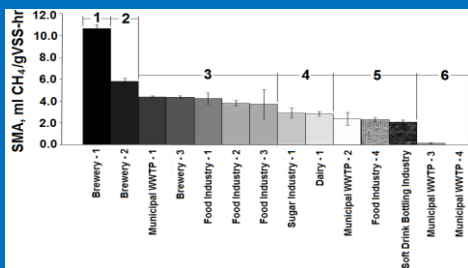
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## Not Good to Go With Any Biomass Available!



Biomass activities actually differ greatly

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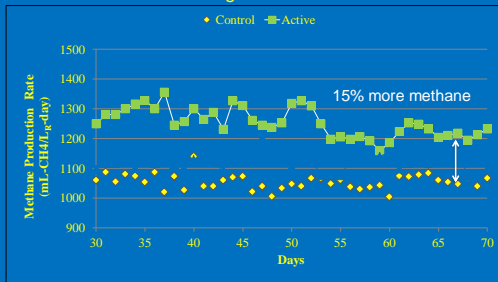
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## Different Digester Organisms Result in Different Biogas Yields



Control = Seed biomass microbial community

Active = Different microbial community (bioaugmented)

Source: Kaushik Venkiteshwaran, Ph.D. student, Marquette University

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## Anaerobic is Not Slow!

**Anaerobic reactor has smaller volume and can be faster than aerobic reactor:**

Both aerobic and anaerobic organisms can process a maximum of about 1 gram of COD per gram of active microbes (as VSS) per day

**Typical WWTP loadings:**

Aerobic loading: 0.5 to 3.2 g COD/L-d  
Anaerobic loading: 2.0 to 40 g COD/L-d

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## Anaerobic is Not More Susceptible to Toxicants!

"...if the chlorinated aliphatics are excluded, the IC<sub>50</sub> concentrations for methanogens and aerobic heterotrophs remain statistically the same..."

Dr. R. E. Speece  
(*Anaerobic Biotechnology & Odor/Corrosion Control*, 2008, p. 472)

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## Anaerobic is Not More Susceptible to Toxicants!

Methanol

Anaerobic IC<sub>50</sub> = 22,000 mg/L  
Aerobic IC<sub>50</sub> = 20,000 mg/L

Ethyl Benzene

Anaerobic IC<sub>50</sub> = 160 mg/L  
Aerobic IC<sub>50</sub> = 130 mg/L

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## Anaerobic Biomass is Not Ruined by a Little Oxygen!

Waste Management 18 (1998)  
 D.H. Zitomer,\* J.D. Shrout  
 Civil and Environmental Engineering, Marquette University, Milwaukee, WI  
 53201, USA

**WASTE MANAGEMENT**  
 Feasibility and benefits of methanogenesis under oxygen-limited conditions

Methanogenic and aerobic (or microaerophilic) biological processes are often considered mutually exclusive and separated as biological wastewater treatment options. However, under oxygen-limited conditions, both aerobic respiration and methanogenesis can be practically accomplished by a single mixed culture.  $r$  than that of a strictly anaerobic culture maintained in parallel...

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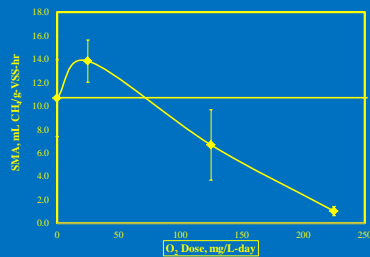
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## Anaerobic Biomass is Not Ruined by a Little Oxygen!



Source: Tale, V. P., *Bioaugmentation for Recovery of Anaerobic Digesters Subjected to Organic Overload*, Ph.D. dissertation, Marquette University, December 2010. 26

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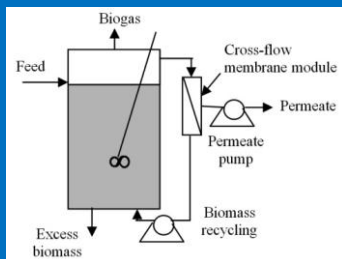
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Anaerobic Systems CAN Achieve  
 COD < 30 mg/L and BOD<sub>5</sub> < 30 mg/l!



Anaerobic Membrane Bioreactor

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## Anaerobic Systems Can Achieve Average COD < 10 mg/L!

Kim Et al. (2011) "Anaerobic Fluidized Bed Membrane Bioreactor for Wastewater Treatment," *ES&T*, 45(2), pp. 576-581.

Influent COD = 500 mg/L  
Effluent COD = 7 mg/L  
HRT = 2.2 hrs  
Synthetic domestic wastewater

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### Daisy Brands, Garland, TX -Anaerobic Membrane Bioreactor



#### Common Results



Courtesy of Vincent Taylor, President, Daisy Brand, Inc.

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### DAISY BRANDS, GARLAND, TX FULL-SCALE ANAEROBIC MEMBRANE BIOREACTOR OPERATIONS HISTORY

- Startup with Municipal Seed
- Initial Results (2-4 weeks) 88-90% COD Reduction
- COD Reduction improved steadily over the next 6 weeks
- COD Reduction consistent at >99.5% since November of 2007
- Average Performance Values:
  - Influent COD = 44,000 mg/L : Range 22,000 – 85,000 mg/L
  - Effluent COD = 220 mg/L : Range 20 – 750 mg/L
  - BOD's are rarely tested. The few tests run have been < 10mg/L

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## Questions?



Upflow Anaerobic Sludge Blanket Reactor (UASB)  
City Brewery, LaCrosse, WI  
ca. 1982 (first UASB in USA)

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